

Date: Monday, 12/01/2009 2:36:50 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CLAMP
Job Number : 44653	
Estimate Number : 12513	
P.O. Number :	Part Number : D3544041
This Issue : 12/01/2009 S.O. No. :	Drawing Number : D3544 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 41905	Material :
Written By :	Due Date : 26/01/2009 Qty: 50 Um: Each
Checked & Approved By : <u>JUD 09.01.13</u>	
Comment : Est Rev:A New Issue 06-08-29 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2947	Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)
Clamp
Batch: B 40902

SB 09/01/18 50

2.0	D2182	Heat Shrink
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Comment: Qty.: 0.6143 f(s)/Unit Total : 18.4275 f(s)
Heat Shrink
Cut at 7.0" Long
Batch: B 21864 B B17067

SB 09/01/18 50

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D3544

SB 09/01/20 (50)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 09/01/20 (50) counters

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST460

SS 09/01/20 (50)

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:

WORK ORDER NON-CONFORMANCE (NCR)

DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 12/01/2009 2:36:50 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 44653

Part Number: D3544041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/21 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.01.20

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

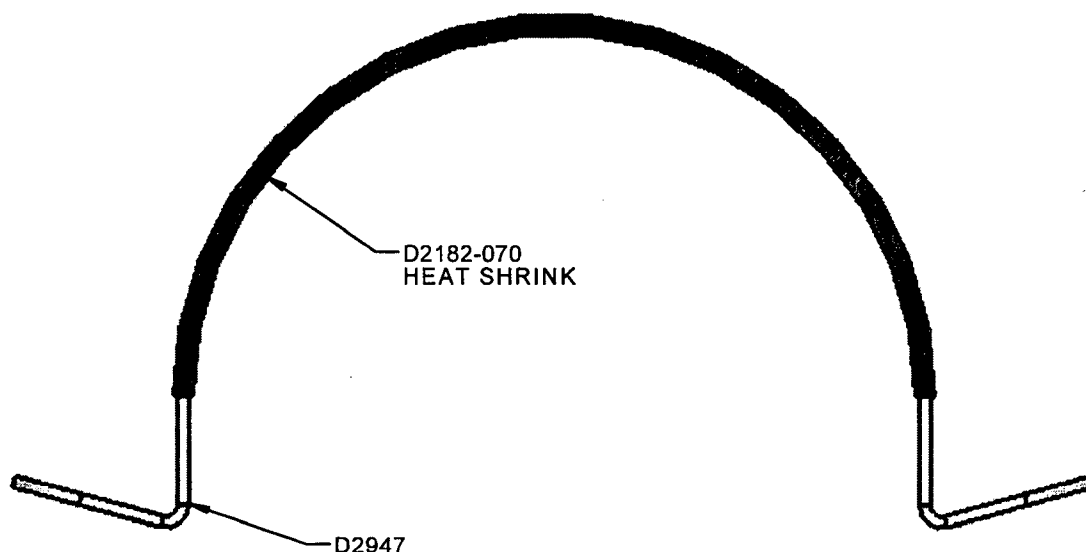
NCR: WORK ORDER NON-CONFORMANCE (NCR)

DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED [Signature]	DRAWING NO. D3544	REV. A SHEET 1 OF 1
DATE 06.08.11	TITLE CLAMP		SCALE 1:1
REV A	DATE 06.08.11	DESCRIPTION NEW ISSUE	



D3544-041 CLAMP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 44653

RELEASED

06.08.23 [Signature]

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